

SE2011

Characterization

This is a self-bonding 2-component, silicone elastomer system specially designed for electronic potting and encapsulation applications. It offers good protection against chemicals, environmental contamination, mechanical shock, vibration and impact damage. It can be applied in areas where low flammability is a prerequisite. The cured elastomer can be repaired. The component parts have relatively low viscosities and can be easily mixed either by hand or machine.

This silicone elastomer has the benefit of developing chemical adhesion to a variety of substrates and is compatible with many sensitive substrates including copper, brass, steel, aluminium, FR4, and plastics making this an ideal option where fast curing and adhesion are needed without the use of a primer.

Key Features

- Adhesive at room temperature
- Fast curing at room temperature
- Low viscosity
- UL Listed in file No. E334038

Technical Data

	SE2011 Component A	SE2011 Component B		
Colour	Black	Clear		
Viscosity	4,400	100	mPa·s	Brookfield HBTD
	Mixture			
Cure Type	Condensation			
Rheology	Liquid			
Self-bonding	Yes			
Mixing ratio	10:1		according to weight	
Mixed Viscosity	4,000		mPa·s	Brookfield HBTD
Colour	Black			
Pot Life	20		min	
Max Cure @ 25°C	2		h	

Cured product	Afer 7 days at 23°C +/-2°C and 50% +/- 5% humidity		
CTE Linear	279	ppm/°C	
CTE Volumetric	837	ppm/°C	
Duro Shore A	23		ASTM D 2240-95
Working Temp.	-50 to 220	°C	AFS-1540B
Tensile	0.9	MPa	ISO 37
Elongation	270	%	ISO 37
SG	1.08		BS ISO 2781
Thermal Conductivity	0.2	W/m*K	
Electrical properties			
Dielectric Constant @ 1 kHz	3.28		ASTM D-150
Dissipation Factor @ 1kHz	0.029		
Volume Resistivity	1.09E+14	Ohm*cm	ASTM D-257

Storability / Storage

With a proper storage the product will hold for approx. 6 months if stored properly below 40°C and protected from frost in a dry place in closed original containers.

The above given values are product describing data. Please consult the 'delivery specification' for binding product specifications. Further data about product properties, toxicological, ecological data as well as data relevant to safety can be found in the safety data sheet.

Application Technique

Application

The product is supplied as two components A and B. These components should be mixed together at the ratio by weight shown above. Mixing can be done by hand or by automated dosing machine using a static mixer nozzle. A nozzle of at least 9 GXF type elements is recommended for uniform mixing of both components.

The mixing ratio of the dosing machine should be adjusted if mixing by volume and not weight.

IMPORTANT:

The mixed components quickly cure in the nozzle, so to prevent nozzles from clogging a continuous process is required or a change of nozzle after the task is completed. Complete mixing of each component is achieved within the first 50-60% of the nozzle.

Mixing

Both the components A and B should be well stirred to ensure the material is uniform and any settlements of the fillers have been remixed.

Mix the required amounts of A and B components by weight at the mix ratio shown above in a clean plastic or metal container of approximately 3 times their volume, and mix until the colour of the mixture is uniform. For best results, we recommend degassing. Degass by intermittent evacuation, the larger volume of the mixing vessel helps

prevent overflow during this operation. In case of automatic dosing with static mixing head, the two components should be degassed before processing. Recommended vacuum conditions are 30-50 mbar intermittently over 5-10 minutes. Cast the mixture either by gravity or pressure injection.

It is absolutely important to check the compatibility in preliminary tests if unknown substrates are used.

Safety

Please observe our EC safety data sheets and the safety remarks on our container labels when handling our products. The dangerous goods regulations and the accident prevention regulations of the professional associations must be particularly observed. Keep the EC safety data sheet of the applied product at hand since it provides you with useful instructions for the safe use and disposal of the product as well as for actions to be taken in case of accidents.

We reserve the right to modify the product and technical leaflet.

Our department for applied technique is always at your service for further information and advice.

Our technical advice and recommendations given verbally, in writing or by trials are believed to be correct. They are neither binding with regard to possible rights of third parties nor do they exempt you from your task of examining the suitability of our products for the intended use. We cannot accept any responsibility for application and processing methods which are beyond our control.

Edition: August 2019

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