TECHNICAL DATA SHEET



ALPATEC AM ADDITIVE Textile Coating Additive

Key Features

Pigment dispersion in vinyl siloxane polymer

• Non migrating when used in CHT addition cure elastomers

For use on printing textiles

For use with ALPAPRINT CLEAR

Application

ALPATEC AM ADDITIVE is stirred into ALPAPRINT CLEAR and applied as pre-print on strongly subliming dark synthetic qualities (polyester, polyester/cotton) which have been dyed with disperse dyestuffs. The pre-print serves as sublimation barrier and prevents the dyestuffs from migrating into the printing motif.

Revision Date 29 Apr 2021

Revision No

Download Date 26 Apr 2024

Property Test Method Value

Uncured Product

Color Black

Cure Profile 2 – 3 min at 130 °C.

Storage

 $\begin{array}{ll} \text{Max Storage} \\ \text{Temperature} \\ \text{Min Storage Temperature} \\ \text{Shelf Life} \\ \end{array} \begin{array}{ll} \textbf{30 °C / 86 °F} \\ \textbf{5 °C / 41 °F} \\ \textbf{12 mths} \\ \end{array}$