TECHNICAL DATA SHEET



ALPA-SIL VB ANTIST. 2 part Silicone Moulding Rubber

Key Features

Crosslinks at temperatures > 23 °C/77°F

Easy mixing of the components

· Curing is accelerated through temperature

· Good stability to printing colours

Application

Pad printing on porcelain

Revision Date 20 Oct 2021

Revision No 2

Download Date 27 Apr 2024

Property Test Method Value

Uncured Product

Cure Type Addition

Mix Ratio By Weight 1:

Pot Life mins at 23°C/73°F 75 min mins

Viscosity Mixed Brookfield 2250 cP

Cured Product

Color Blue

Density BS ISO 2781 **1.1 g/cm3**

Hardness Shore 00 ASTM D 2240-95 43

Storage

Max Storage Temperature 30 $^{\circ}$ C / 86 $^{\circ}$ F

Shelf Life 12 mths