

## ALPATEC 30340 2 part textile coating

### Key Features

- Free from heavy metals
- Good stability to chemicals
- High transparency
- Excellent mechanical properties

### Application

Flock coating

Revision Date 29 Apr 2021  
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Property	Test Method	Value
<b>Uncured Product</b>		
Color		Transparent
Cure Profile		120 °C to 180 °C.
Cure Type		Addition
Mix Ratio By Weight		1:1
Pot Life mins at 23°C/73°F		10 hr mins
Viscosity Mixed	Brookfield	87500 cP
<b>Cured Product</b>		
Density	BS ISO 2781	1.1 g/cm3
Elongation at Break	ISO 37	250 %
Hardness Shore A	DIN 53 505	42
Tear Resistance (N/mm)	BS ISO 34-1	10 N/mm / 57 psi
Tensile Strength	ISO 37	6 N/mm2 / 870 psi
<b>Storage</b>		
Max Storage Temperature		30 °C / 86 °F
Min Storage Temperature		5 °C / 41 °F
Shelf Life		6 mths

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